

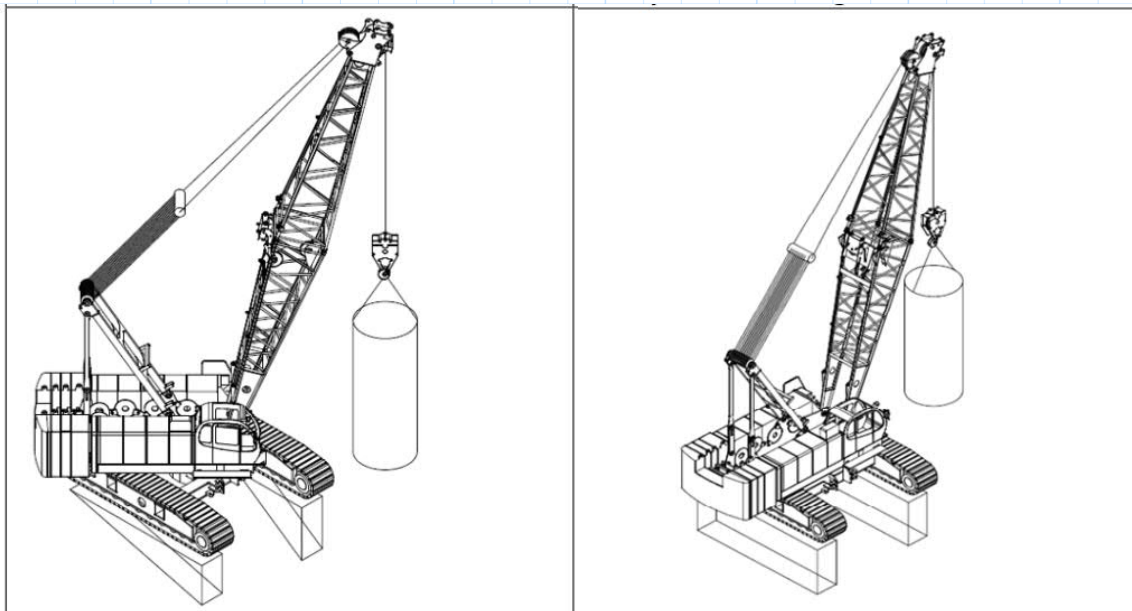
Crawler-Crane Track Pressures Calculation

Lift operation-1 as per case below:

Crawler crane operating over the side while picking up a load including hook block and slings 103.1 ton. The load is on the main hook at 7.3m radius. The crane using 39.6m boom length and has a 15.2-m jib mounted at 0° offset.

Check bearing pressure under the tracks on boom direction α_{90} (90 deg) and at α_{30} (30 deg).

Crane data:



$\alpha_{30} := 30^\circ$

$\alpha_{90} := 90^\circ$

NOTATION:

Solution

Calculation-1:

Find the boom angle.

$$R = t + L \cdot \cos(\alpha)$$

$$\alpha := \arccos\left(\frac{R-t}{L}\right) = 81.17 \text{ deg}$$

Calculation-2:

The boom moment is given by:

$$M_b := W_b \cdot (t + L_b \cdot \cos(\alpha + \theta_b))$$

$$M_b = 394.15 \text{ kN} \cdot \text{m}$$

Calculation-3:

The Jib moment + boom moment:

$$M_{bj} := M_b + W_j \cdot (t + L \cdot \cos(\alpha) + J_j \cdot \cos(\alpha + \mu_j))$$

$$M_{bj} = 444.750 \text{ kN} \cdot \text{m}$$

Calculation-4:

Calculate superstructure moment.

$$M_u := M_{bj} + (W + W_r) \cdot R - W_u \cdot d_u$$

$$M_u = 5503.48 \text{ kN} \cdot \text{m}$$

Calculation-5:

The vertical load

$$V_u := W_b + W_j + W + W_r + W_u$$

$$V_u = 2062.87 \text{ kN}$$

Calculation-6:

The moments over the front side ($\alpha = 90^\circ$) are:

$$M_{nf.90} = M_u \cdot \cos(\alpha_{90})$$

$$M_{nf.90} := 0 \text{ kN} \cdot \text{m}$$

$$M_{ns.90} := M_u \cdot \sin(\alpha_{90})$$

$$M_{ns.90} = 5503.48 \text{ kN} \cdot \text{m}$$

Calculation-7:

Machine vertical load is:

$$V := V_u + W_c$$

$$V = 2637.85 \text{ kN}$$

Case-1: Find the track pressures when the horizontal operating angle $\alpha = 90^\circ$.

Calculation-8:

When Slew boom direction at 90 deg., $M_{nf} = 0$,
therefore $e = 0$.

$$e_{\alpha.90} := \frac{M_{nf.90}}{V} \quad e_{\alpha.90} = 0 \text{ m}$$

$$l_{\alpha.90} := 3 \left(\frac{d_l}{2 - \frac{e_{\alpha.90}}{m}} \right) \quad l_{\alpha.90} = 10.965 \text{ m}$$

$$l_{\alpha.90} > d_l \rightarrow 10.965 \cdot m > 7.31 \cdot m$$

Conclusion:

$l_{\alpha.90} > d_l$ therefore the pressure diagram is trapezoidal. Using Eq. (5.30)

Calculation-9:

Calculate reaction force at heavily side (R_h) and lightly side (R_l)

$$R_{h.90} := \frac{V}{2} + \frac{M_{ns.90}}{d_t}$$

$$R_{h.90} = 2375.26 \text{ kN}$$

$$R_{l.90} := \frac{V}{2} - \frac{M_{ns.90}}{d_t}$$

$$R_{l.90} = 262.59 \text{ kN}$$

Calculation-10:

Track pressures. With $e = 0$, pressure will be uniform along each track ($p_{\max} = p_{\min} = p$). Track pressures under counterweight side track,

$$p_{l.90} := \frac{R_{l.90}}{w \cdot d_l} \cdot \left(1 + \frac{6 \cdot e_{\alpha.90}}{d_l} \right)$$

$$p_{l.90} = 29.44 \frac{\text{kN}}{\text{m}^2}$$

Calculation-11:

Track pressures under the boom side track.

$$p_{h.90} := \frac{R_{h.90}}{w \cdot d_t}$$

$$p_{h.90} = 266.34 \frac{kN}{m^2}$$

NOTE: The pressures calculated are for the loaded lift case case above only, and over the side while picking load at ($\alpha=90$ deg).

Case-2: Find the track pressures when the horizontal operating angle $\alpha = 30^\circ$.

Solution

Calculation-12:

Rotation of the superstructure causes a redistribution of upper moments and of track loadings.

$$M_{nf.30} := M_u \cdot \cos(\alpha_{30})$$

$$M_{nf.30} = 4766.15 \text{ kN} \cdot \text{m}$$

$$M_{ns.30} := M_u \cdot \sin(\alpha_{30})$$

$$M_{ns.30} = 2751.74 \text{ kN} \cdot \text{m}$$

Calculation-13:

Calculate reaction force at heavily side (R_h) and lightly side (R_l) Using Eq. (5.30)

$$R_{h.30} := \frac{V}{2} + \frac{M_{ns.30}}{d_t}$$

$$R_{h.30} = 1847.09 \text{ kN}$$

$$R_{l.30} := \frac{V}{2} - \frac{M_{ns.30}}{d_t}$$

$$R_{l.30} = 790.76 \text{ kN}$$

Calculation-14:

Calculate the eccentricity:

$$e_{\alpha.30} := \frac{M_{nf.30}}{V} \quad e_{\alpha.30} = 1.8 \text{ m}$$

$$l_{\alpha.30} := 3 \cdot \left(\frac{d_l}{2} - e_{\alpha.30} \right) \quad l_{\alpha.30} = 5.545 \text{ m} \quad d_l = 7.310 \text{ m}$$

$$l_{\alpha.30} < d_l$$

CONCLUSION:

$l_{\alpha.30} < d_l$ therefore the pressure diagram is triangular.

Calculation-15:

Track pressures under counterweight side track,

$$p_{l.30} := \frac{2 \cdot R_{l.30}}{w \cdot l_{\alpha.30}}$$

$$p_{l.30} = 233.8 \frac{\text{kN}}{\text{m}^2}$$

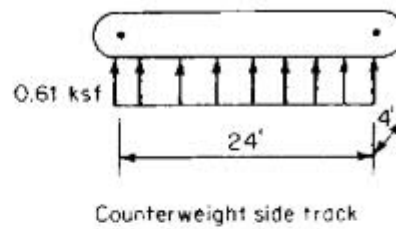
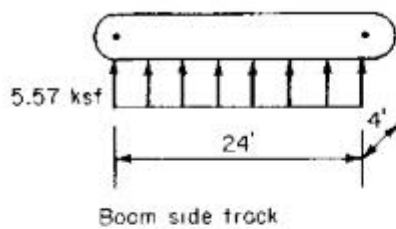
Calculation-16:

Track pressures under the boom side track,

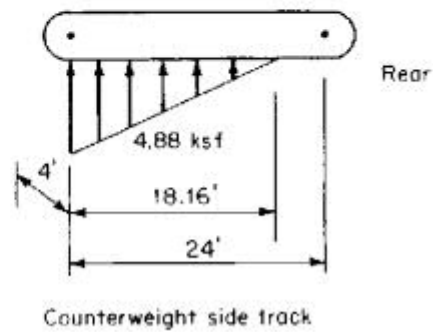
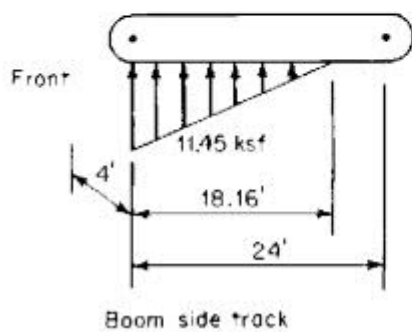
$$p_{h.30} := \frac{2 \cdot R_{h.30}}{w \cdot l_{\alpha.30}}$$

$$p_{h.30} = 546.13 \frac{\text{kN}}{\text{m}^2}$$

The pressure diagrams illustrated in below:



(a)



(b)